Certificate

Certificate no. CU 72606129 0002

License Holder:
Köster & Co. GmbH
Spreeler Weg 32
58256 Ennepetal
Deutschland

Manufacturing Plant:
Köster & Co. GmbH
Spreeler Weg 32
58256 Ennepetal
Deutschland

Report Number: DE25JUCA 002
Client Reference: Enno Putzer

Certification acc. to: ANSI/NEMA 60974-1-2019
CSA C22.2 NO. 60974-1:19

Product Information

Certified Product: Stud welding machines

Model Designation: All models with ratings listed in certificate CU 72606129 0001 are still valid

Modification: In addition to the ratings given on certifcate CU 72606129 0001, the models listed below are available in a second voltage version

ELOTOP+ 22 Fox;
ELOTOP+ 25 Grizzly;
ELOTOP+ 13 Racoon;
ELOTOP+ 25 Tiger

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TUV Rheinland of North America, Inc.
400 Beaver Brook Rd, Boxborough, MA 01719
Tel +1 (978) 266 9500, Fax +1 (978) 266-9992

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Technical Data:

ELOTOP+ 22 FOX: I2max = 2000A / X = 4.2%

U1	230V or	400V or	480V or	575V
I1max	610A	310A	264A	212A
I1eff	309A	225A	187A	157A

ELOTOP+ 25 Grizzly: I2max = 2600A / X = 11%

U1	230V or	400V or	480V or	575V
I1max	950A	485A	407A	328A
I1eff	562A	325A	271A	226A

ELOTOP+ 13 Racoon: I2max = 1000A / X = 2.5%

U1	230V or	400V or	480V or	575V
I1max	294A	155A	127A	104A
I1eff	182A	105A	87A	73A

ELOTOP+ 25 Tiger : I2max = 2600A / X = 6.3%

U1	230V or	400V or	480V or	575V
I1max	980A	400A	388A	308A
I1eff	471A	270A	225A	188A

All devices: 3Phase / PE (class I); IP 23

Remarks: ELOTOP+ 25 Grizzly; ELOTOP+ 25 Tiger and ELOTOP+ 22 FOX can opionally be equipped with a communication interface.

Appendix: CDF (Page 1-29)

Date of issue: 2026-10-06 (yr/mo/day)

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